

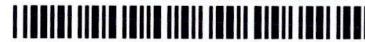


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D3212-1

Job Sheet 192747



FA

Part No: D3212-1

Job Qty: 2 pcs

Part Name: Replacement Interior Window For -015 & -025



Qty 1 Sold

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/1/19

Job Tracking No: Order 15065

Due Date: 4/18/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV C IPP Rev: A New Issue 05-11-09 JLM IPP Rev: B Water jet/ ecn798 06-05-08 EC IPP rev.C back on haas 07.04.09 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs	4/18/19	4/18/19	0.00	0.11	Waterjet - Flow	DAS	19/04/11
110	HAAS 4 Axis - B4B	2 pcs	4/18/19	4/18/19	0.29	0.48	HAAS - 1 - B4B	52	19/04/13
							HAAS - 2 - B4B	9-89	
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	2 pcs	4/18/19	4/18/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51	DAS	
							QC 2 - 52	52	19/04/13
							QC 2 - 56	9-89	
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		
							QC 2 - 5		
130	QC 8	2 pcs	4/18/19	4/18/19	0.00	0.00	QC 8 - 12		19/04/15
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

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				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	2 pcs	4/18/19	0.00 0.00	QC 21 - SA - 21	DAG
				QC 21 - SA - 70	21
				QC 21 - SA - 53	P-86

Part Op 100 - 1-Cut blankas per Dwg D3212, Machine per Folio FA349 and dwg D3212
 Descriptions: 110 - (HAAS CNC Vertical Machine)
 120 - (QC2- Inspect parts off machine FAI/FAIB)
 130 - (QC8- Inspect parts - second check)
 140 - (Small Fab) 1-Deburr if necessary 2-Install label as per Dwg D3212 3- polish abrasion scratches if necessary.. 4-
 Wrap in plastic wrap after inspection
 150 - (QC5- Inspect part completeness to step on W/O)
 160 - (Identify as per dwg & Stock Location: _____)
 170 - (QC21- Final Inspection - Work Order Release)

APR 15 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2728-1	Dart Logo Label Small	2 pcs (1 ea)	100-Waterjet - Flow - 1	FM137519
MACRLICS.125	1/8" Polycast li Sheet	1.9490 sf (.9745 ea)	140-Small Fab - 2 - B4B	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	D2728-1	2	0	0
140-Small Fab - 2 - B4B	MACRLICS.125	2	1,904	0

Part Specifications
Specifications could not be found.

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Container No: S171797



Part: D3212-1

Job No: 192747

Serial No/Batch: S171797

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 04/11/19

